# Mini Excavators

XCMG FOR YOUR SUCCESS

Rated Power: 18.2 kW (24.4 hp) Operating Weight With Cab: 4 200 kg (9,259 lb) Operating Weight With Canopy: 4 100 kg (9,039 lb) Standard Bucket Capacity: 0.12 m<sup>3</sup> (0.16 yd<sup>3</sup>)

**XE35U** 

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XCHIG XESSU · OXCO



### **INTRODUCTION OF XCMG**

offer the most diverse product line and the highest technological standards. We provide a comprehensive set of construction solutions, and we are the most internationally competitive firm in the industry. On KHL Yellow Table, we rank No. 1 in China and No.3 globally.

Across our offices in China, the US, Germany, India, and Brazil, XCMG has established a global collaborative research platform including national-level R&D facilities focused on advanced smart manufacturing technology. Our R&D team consists of top talents from around the globe. They are researching cutting-edge technologies such as new energy, unmanned driving and high-end parts. Our work has earned us numerous international patents and awards.

XCMG has the most comprehensive product line, meaning we can offer fully comprehensive solutions in 9 areas: hoisting, earthwork, road building & maintenance, mining, concrete & paving, tunnel-building & underground construction, high-altitude firefighting equipment & special-purpose vehicles, railway & bridge construction, sanitation engineering. All these solutions can be customized to suit our customers' needs.

Founded in 1943, XCMG is the largest enterprise in the Chinese construction machinery industry. We At XCMG, our five-continent sales network gives our products worldwide visibility. We have 300 overseas distributors, over 10 overseas manufacturing bases and KD (Knockdown) factories, and products in more than 180 countries and regions. We supply our global customers with pre-sales, mid-sales and after-sales service, and a convenient, efficient one-stop financing and leasing service. XCMG's total annual exports and overseas income consistently come top of the industry in China.

We care deeply for the welfare of the people. We support numerous charitable causes, and are quick to the scene during disaster relief efforts.

XCMG is all set to become an eternal brand with our feet on the ground and eyes on the horizon. XCMG's ambition leads us forever forwards. XCMG is scaling its Everest, and is determined to reach the top.

## The XE35U comes with every feature you expect from a mini excavator in its tonnage.

Variable angle boom,  $75^{\circ}$  to the left and  $50^{\circ}$  to the right, and zero swing tail give you an edge when undertaking operations wherever space is confined.

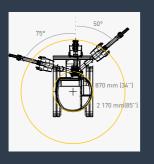
Powered by a reliable 24.4 hp YANMAR engine, you can count on it to finish tough jobs in various operating conditions. When it comes to efficiency, versatility is a critical factor. That's why the machine is compatible to multiple attachments that can be installed within a short period of time with its hydraulic quick coupler. You will make full use of every second in the jobsite.





#### Engine Spee Knob

Together with ECO (economy) mode and auto-idle function, you can set your machine to work in the most efficient way for your application and reduce fuel consumption at the same time.



## Compact Size with High Performance

#### A Superior Model with Passionate Design

Developed with the concept of "Safe, Reliable, Efficient, Comfortable", the XE35U hydraulic excavator offers additional value to the operator. New features are presented making the machines more productive, versatile, and cost effective.

• Yanmar 3TNV88F Tier 4F engine, along with the load-sensing hydraulic system provides high operating efficiency and fuel economy.

• This compact excavator is designed and built to work on more jobsites while reducing risk of damage to the machine and its surroundings.

• Convenient accessible service points make maintenance easier and reduce your potential downtime.



Zero Tail Swing

#### Optimized Efficiency

Make the XE35U an advanced mini excavator. The 360° swing, excellent stability and smooth control, combined unmatched power and efficiency, makes it a versatile excavator which performs at its best in urban area's demolition, roadworks, land- scaping and much more.

Contributes to lower costs, increased productivity and maximum uptime, and a number of efficient features are combined on the XE35U. ECO (economy) mode allows you to choose the right machine setting for the job with impressive fuel efficiency.

#### Complete Equipped with AUX1, AUX2, and Quick Coupler lines.

With the multiple programmable 2-way proportional auxiliary lines and quick-coupler piping the XE35U meets almost all your attachment needs.

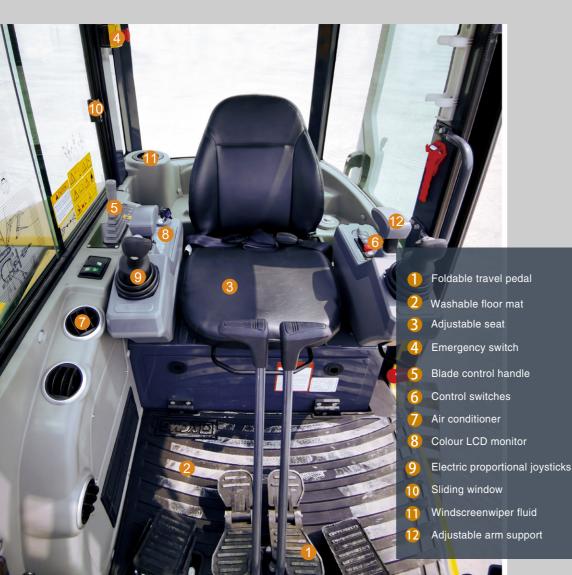
#### Boom, Arm Safety Valves and Blade Holding Valve as Standard

The XE35U is fitted as standard with a boom cylinder safety valve, an arm cylinder valve and a dozer holding valve to dig and handle all your material in a safe way.

## **Operational Comfort**

Large Operator Space with Ergonomic Control Layout

The XE35U offers the operator a large, comfortable workspace. The ergonomic layout of the controls, the travel pedals, and the adjustable wrist rests, are designed to reduce operator fatigue and increase productivity.



## **Easy Access for Maintenance**

The tilting cab provides quick and easy access to all inspection and maintenance points

#### > Easy Service Access

Daily checks and regular service points including fuel and hydraulic oil fill are easily reached via the tiltable cabin. The main hydraulic valve and lines are also easily reached through a removable floor plate and side panels.

The machine has durable steel body panels all around, offering good resistance to impact damage after a potential incident.





#### **One-sided Engine Maintenance**

The XE35U is designed for lower maintenance cost with longer service intervals – resulting in more machine availability on-site. Meanwhile, skilled XCMG-trained technicians are available to provide extra support when needed.



- Fuel water separator
- Compressor Freon fill port
- 3 Engine oil fill port
- 4 Fuel filter
  - Engine oil filter

## Technical Specifications

Fluid capacities

Engine	
	XE35U
Make/model	YANMAR/3TNV88F/Tier 4F
Fuel/cooling	Diesel/Liquid, forced circulation
No. of cylinders	3
Piston displacement	1 642 cm <sup>3</sup> (100 in <sup>3</sup> )
Power output	18.2 kW (24.4 hp) / 2200 rpm (ISO 14396)
Max torque	85.3-94.2 N·m (62.9-69.5 ft·lb)1320 rpm
Bore × stroke	88 mm × 90 mm (3.46 in × 3.54 in)
Alternator	12 V / 40 A

	XE35U	
Occilian custom (redistor con		
Cooling system (radiator cap	acity)	8 L (2.1 gal)
Engine lubrication plus oil filt	ter	7 L (1.85 gal)
Fuel tank		40 L (10.6 gal)
Hydraulic tank		45 L (11.9 gal)
Hydraulic system		28 L (7.4 gal)
Final drive case (each)		0.7 L (0.18 gal)
Fuel tank Hydraulic tank Hydraulic system	ter	40 L (10.6 gal) 45 L (11.9 gal) 28 L (7.4 gal)

#### Environment

Noise levels comply with environmental regulations (dynamic values).

#### Noise emission

	XE35U	
Noise level LpA (ISO 6396)		76 dB(A)
Noise level LwA (ISO 6395)		94 dB(A)

#### Drive

Each track is driven by an independent, high-torque, axial piston motor through planetary reduction gears. Two control levers provide smooth travel or counter- rotation upon demand.

#### >Speed & traction

XE35U

Travel speed (low - high)	2.2-3.6 km/h (1.4-2.2 mph)
Traction force	31.6 KN (7,104 lbf)
Gradeability	30°

#### Swing mechanism

Each track is driven by an independent, high-torque, axial piston motor through planetary reduction gears. Two control levers provide smooth travel upon demand.

#### Swing system

XE	35U
Boom swing, left	75°
Boom swing, right	50°
Swing speed	9 rpm

#### Digging forces (ISO 6015)

XE35U	
Digging force, standard arm (ISO 6015)	20.3 kN (4,564 lbf)
Digging force, long arm (ISO 6015)	18 kN (4,047 lbf)
Digging force, bucket (ISO 6015)	28.6 kN (6,430 lbf)

#### Weight

#### XE35U

Operating weight with cab and bucket	4 200 kg (9,259 lb)
Ground pressure with cab and bucket	0.36 kgf/cm <sup>2</sup> (5.12 psi)
Cab transport mass (no attachment)	4 125 kg (9,094 lb)
Operating weight with canopy and bucket	4 100 kg (9,039 lb)
Ground pressure with canopy and bucket	0.357 kgf/cm <sup>2</sup> (5.08 psi)
Canopy transport mass (no attachment)	4 025 kg (8,874 lb)
Weight of steel tracks	448 kg (988 lb)
Weight of rubber tracks	292 kg (644 lb)
Additional weight for long arm	8 kg (18 lb)

#### Hydraulic system

Engine

This original XCMG design allows independent and combined operations of all functions by pilot controlled levers.

#### → Pump

XE35U					
Туре	Load-sensing axial-piston pump with variable displacement				
Total hydraulic capacity	108 L/min (28.5 gal/min)				
AUX1 & AUX2 maximum flow rat	40 L/min (10.6 gal/min)				
AUX1/AUX2 standard relief pressure	e 150/270 bar (2,176/3,916 psi)				

#### > Maximum system pressure

	XE35U	
Boom		270 bar (3,916 psi)
Arm / bucket / travel		270 bar (3,916 psi)
Swing		206 bar (2,989 psi)

## **C** Lifting Capacities

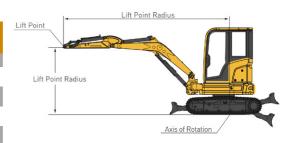
#### XE35U

Cab • standard arm (1 350 mm) • standard counterweight • without bucket

Lifting point height	eight Over Front Blade Up/Down			Over Side				Max Radius	
(m/ft.in)	Lift At Max Radiux (Kg/lb)	2 m/6'7"	3 m/9'10"	4 m/13'1"	Lift At Max Radiux (Kg/lb)	2 m/6'7"	3 m/9'10"	4 m/13'1"	(Mm/ft.in)
4/13'1"	852*/1,878.3		816.9*/1,801		852*/1,878.3		816.9*/1,800.9		3 337/10'11"
3/9'10"	766.7/812.6* 1,690.3/1,791.5		830.1*/1,830.1	806.8*/1,778.7	680/1,499.1		830.1/1,830.1	724.1/1,596.4	4 137/13'7"
2/6'7"	668/814.8* 1,472.7/1,796.3	1 957.3*/4,315.1	1 094.8*/2,413.6	807.1/871* 1,779.4/1,920.2	593.4/1,308.2	1 921.5/4,236.2	1 061.6*/2,340.4	714.3/1,574.8	4 570/14'12"
1/3'3"	643.5/830.4* 1,418.7/1,830.7		1 170.1/1 410.7* 2,579.6/3,110.1	789.4/975.1* 1,740.3/2,149.7	568.8/1,254		1 016.5/2,241	697.2/1,537.1	4 672/15'4"
0	667/850.4* 1,470.5/1,874.8	1 374 */3,029.2	1 145.2/1 508.3* 2,524.7/3,325.2	784.7/1 013.5* 1,730/2,234.4	591.1/1,303.1	1 374*/3,029.2	992.9/2,189	685.1/1,510.4	4 502/14'9"
-1/-3'3"	774/859.8* 1,706.4/1,895.5	2 166.6/2 181* 4,776.5/4,808.3	1 143.8/1 351.4* 2,521.6/2,979.3	778.1/868.3* 1,715.4/1,914.3	682.9/1,505.5	1 794.8/3,956.9	991.6/2,186.1	686.3/1,513	4 017/13'2"
-2/-6'7"	778.9*/1,717.2	1 299.8*/2,865.6			778.9*/1,717.2	1 299.8*/2,865.6			3 012/9'11"

Cab • long arm (1 600mm) • standard counterweight • without bucket

Lifting point height		Over Front Bl	er Front Blade Up/Down Over Side Max Radius		Over Side				
(m/ft.in)	Lift At Max Radiux (Kg/lb)	2 m/6'7"	3 m/9'10"	4 m/13'1"	Lift At Max Radiux (Kg/lb)	2 m/6'7"	3 m/9'10"	4 m/13'1"	(Mm/ft.in)
4/13'1"	752.6*/1659.2		687.3*/1,515.2		752.6*/1,659.2		687.3*/1,515.2		3 620/11'11"
3/9'10"	766.7/812.6* 1,566.6/1,629.4		718.2*/1,583.4	728.8*/1,606.7	630.4*/1,389.8		718.2*/1,583.3	723.4/1,594.8	4 388/14'5"
2/6'7"	625.3/750.8* 1,378.6/1,655.2	1 957.3*/4,315.1	981.5*/2,163.8	803.5/810.1* 1,771.4/1,786	555.2/1,224		981.5*/2,163.8	710.2/1,565.7	4 763/15'8"
1/3'3"	600/773.6 1,322.8/1,705.5		1 165.5*/2,569.5	782.4/931.4 1,724.9/2,053.4	532.3/1,173.5		1 011.4/2,229.8	689.9/1,521	4 860/15'11"
0	618.8/799.1* 1,364.2/1,761.7	1 371.2*/3,023	1 132.2/1 488.5* 2,496.1/3,281.6	766.1/999.7* 1,689/2,204	548/1,208.1	1 371.2*/3,023	979.8/2,160.1	674.2/1,486.4	4 711/15'5"
-1/-3'3"	707.7/830.2* 1,560.2/1,830.3	2 132.6/2 375.7* 4,701.6lb/5,237.5	1 125.6/1 405.4* 2,481.5/3,098.4	762.5/926.5* 1,681/2,042.6	624.3/1,376.3	1 762.8/3,886.3	973.7/2,146.6	670.9/1,479.1	4 243/13'11"
-2/-6'7"	822.2*/1,812.6	1 612.4*/3,554.7			822.2*/1,812.6	1 612.4*/3,554.7			3 331/10'11"



1. The lifting capacity is based on the ISO10567 standard.

2. \* = The maximum lifting capacity is limited by the hydraulic capacity of the machine.

3. The lifting capacity does not exceed 87% of the hydraulic capacity or 75% of the tipping load with the machine on level and firm ground.

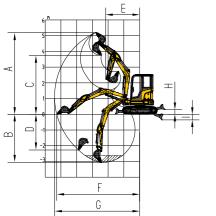
4. The operator should be familiar with the machines operating- and maintenance manual. Local regulations concerning the safe operation of machinery must be followed at all times.

5. The lift diagrams only covers machines that are originally built by XCMG: without lifting chains and any other lifting equipment.

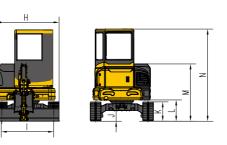
6. When the excavator is used to lift or handle materials, it must comply with local regulations and be equipped with the necessary hose burst valves and an overload warning device complying with EN474-5.

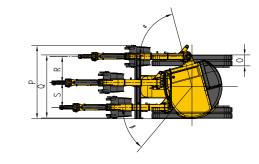


## **Technical Specifications**









	Working range	
	XE35U	
А	Maximum digging height-std arm	5 000mm (16'5")
	Maximum digging height-long arm	5 175mm (16'12")
В	Maximum digging depth- std arm	3 060mm (10')
	Maximum digging depth- long arm	3 264mm (10'9")
С	Maximum dumping height- std arm	3 600mm (11'10")
	Maximum dumping height - long arm	3 853mm (12'8")
D	Maximum vertical wall digging depth-std arm	2 260mm (7'5")
	Maximum vertical wall digging depth-long arm	2 384mm (7'10")
E	Minimum swing radius- std arm	2 170mm (7'1")
	Minimum swing radius- long arm	2 214mm (7'3")
F	Maximum digging reach at ground level- std arm	5 200mm (17'1")
	Maximum digging reach at ground level- long arm	5 407mm (17'9")
G	Maximum digging reach- std arm	5 300mm (17'5")
	Maximum digging reach- long arm	5 546mm (18'2")
Н	Maximum dozer lifting height	305mm (12")
1	Maximum dozer cutting depth	360mm (14")

#### Dimensions

	XE35U	
А	Over length	4 960mm (16'3")
В	Tail slew radius	870mm (34")
С	Tumbler length	1 721mm (5'8")
D	Track length	2 200mm (7'3")
E	Dozer blade, maximum reach at ground level	1 590mm (5'3")
F	Undercarriage length	2 690mm (8'10")
G	Dozer blade height	367mm (14")
Н	Overall width	1 740mm (5'9")
Ι	Track gauge	1 440mm (4'9")
J	Minimum ground clearance	297mm (12")
Κ	Track height	531mm (21")
L	Ground clearance of counterweight	587mm (23")
Μ	Over all height of tank hood	1 590mm (5'3")
Ν	Overall height	2 535mm (8'4")
0	Track shoe width	300mm (12")
Ρ	Working width at maximum right-hand rotation	2 005mm (6'7")
Q	Working width at maximum left-hand rotation	1 728mm (5'8")
R	Maximum boom offset to the right	770mm (30")
S	Maximum boom offset to the left	580mm (23")
α	Maximum boom swing angle to the left	75°
β	Maximum boom swing angle to the right	50°

#### Standard and Optional Equipment

#### Engine

Air cleaner with clogging indicator	۲
Air cleaner with double filter element	•
Auto idle	•
Collecting cylinder engine oil filter	•
Collecting cylinder main fuel filter	•
Radiator auxiliary water tank	•
Fuel-water separator	۲
Alternator	•

#### Hydraulic system

Control valve with LS relief valve	•
Pilot filter	•
Oil suction filter	•
Accumulator	•
Hydraulic oil ISO VG 46	•
Hydraulic oil ISO VG 32	0
Hydraulic oil ISO VG 68	0
Two-way piping	•
One-way/two-way piping	•
Quick coupler piping	•
Shifted block of quick coupler piping	۲

#### Cab & interior

AM-FM radio with digital display(cab)	
DAB bluetooth digital radio(cab)	0
All-weather soundproof steel structure cab(cab)	
Cup holder	
Double stereo speaker(cab)	
Engine key switch	
Emergency hammer(cab)	
Fire extinguisher bracket	
Washable floor mat	•
Footrest	•
Seat	
Openable upper front windshield(cab)	
Removable front lower windshield(cab)	
Tempered glass slide window(cab)	
Windshield wiper(cab)	•
Safe belt	•
Electric proportional joystick on left and right	
Travel pedals with detachable manual control lever	
Coat hook	
High and low travel speed switch	
Air conditioner(cab)	
Top hatch(cab)	۲
Cab light	۲
Rearview mirror(cab)	•
Color LCD display	

#### Undercarriage

Track tensioning mechanism	
Tow ring on the bottom frame	
300 mm(12") rubber track	
Bottom sealing plate of undercarriage	
Sealing plate of travel motor	
One track guards for each side(with steel track)	
Dozer	
300 mm(12")steel track with 2×46 joints	
One carrier roller and four bottom rollers for each side	

Boom, arm and bucket

Boom-2.56 m(8'5")	•
Arm-1.35 m(4'5")	•
Bucket-0.12 m <sup>3</sup> (0.16 yd <sup>3</sup> )	•
Quick Coupler+thumb	•
Arm-1.6 m(5'3")	0
Bucket-0.06 m <sup>3</sup> (0.08 yd <sup>3</sup> )	0
Scarifier	0
Quick Coupler(with bucket only)	0
Breaking Hammer	0

#### Electrical system

Battery(1 ×75AH)	
12 V electric power port	
Engine cooling water temperature display	
Fuel level display	
Engine speed display	
Working hour meter	
Warning of engine oil pressure and overheat	
Charge indicator	
Air filter blockage warning	
Engine preheat indicator	
Hydraulic oil temperature warning	
Two front working light on the cab(LED)	
Two rear lights on the cab and one on the canopy	
One working lights on the boom(LED)	
Rotating beacon	

#### Conterweight

0.63 t(1,388.9 lb)counterweight

#### Lubrication system

Centralized lubricating system of slewing bearing and angle boom cylinder Self-lubricating bearings for boom, arm and bucket 

#### Safety and guards

Lock for the cab door and each cabin(cab)	
Warning horn	•
The quick coupler button with warning	
Protective box for wiper motor(cab)	
Travel parking brake	
Swing parking brake	
Battery disconnect switch	
Dozer blade holding valve	•
Anti-burst valve on the boom	
Anti-burst valve on the arm	
Anti-burst valve guard	
Hydraulic safety locking lever	
Left and right rearview mirrors of cab	
Left and right rearview mirrors of canopy	0
Reflective stickers for counterweight	
Cab without guard mesh: TOPS; with guard mesh: TOPS, ROPS and OPG	0
Canopy with TOPS/ROPS/OPG	

#### Standard: .

Optional: 0

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Some of these standard or optional equipment may not be available for certain markets.

· Pictures may include attachments and optional equipment that are not available in your area. · Materials and specifications are subjected to change without advance notice.

· Please contact your local XCMG dealer for more information on availability or to customise your machine to suit your applications requirements.

## **Optimum Services**, XCMG Guaranteed





XCMG approved attachments

Genuine parts





Financial

solutions





Maintenance contract

Telematics



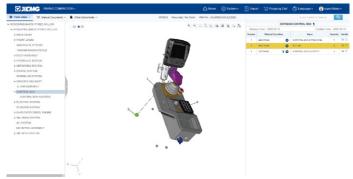
XCMG group has built a strong reputation based on the quality, reliability and durability of its construction machinery. What's more, XCMG has gradually established a service network to constantly provide its local integrated and highly efficient complete solutions for all customers.

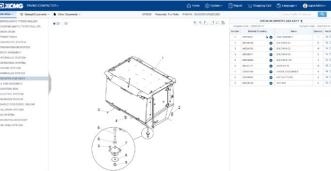
#### Full Range of Services Ready for you

In order to respond to your needs as fast as possible, XCMG experts are on their way to your job site from one of our facilities near you. Full range of services are availible in order to reduce your total cost of ownership and increase your revenue.



#### XCMG Global Spare parts System







Mobile cranes

**Excavators** 

Aerial work platforms

Wheel loaders

Road machinery







